



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

003471

D206-781-043
Job Sheet 178112



Part No: D206-781-043

Job Qty: 1 ea

Part Name: Baggage Compartment Protectors Wall Only



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 5/26/18

Job Tracking No:

Due Date: 6/4/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG REV E IPP RevA: New issue DD verified by:EC

Ship Via:

MAY 28 2018

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea	6/4/18	6/4/18	0.00	0.00	Start Up Stores/Pkg-1		
110	Packaging	1 pcs	6/4/18	6/4/18	0.00	0.00	Packaging1-2		
120	QC	1 pcs	6/4/18	6/4/18	0.00	0.00	QC4		
125	DC	1 pcs	6/4/18	6/4/18	0.00	0.00	DC		
130	Packaging	1 pcs	6/4/18	6/4/18	0.00	0.00	Packaging3-1		
140	QC21-FG	1 Ea	6/4/18	6/4/18	0.00	0.00	QC21		

Part Op 125 - Photocopy bluefile & type labels per PPP D206-781-043 CHG 001

Descriptions: 130 - Identify and pack for shipping as per PPP D206-781-043 Location:FG037

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D3800-1-100	Hook And Loop Strip (1" Soft)	5 ft (2 ea)	90-Start up Operation	5075190
D3800-3-100	Hook And Loop Strip (1" Hard)	5 ft (2 ea)	90-Start up Operation	5075271
D3879-3	Baggage Protector - Wall	1 Ea (1 ea)	90-Start up Operation	
D3930-1	Clip	2 Ea (2 ea)	90-Start up Operation	
D3931-1	Angle	2 Ea (2 ea)	90-Start up Operation	
MS21042L3	Nut	8 Ea (8 ea)	90-Start up Operation	
MS24694-S50	Screw	8 Ea (8 ea)	90-Start up Operation	
MS35207-262	Screw	4 Ea (4 ea)	90-Start up Operation	
NAS1149C0332R	Washer	8 Ea (8 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	D3800-1-100	5	265	0
	D3800-3-100	5	207	0
	D3879-3	1	0	0
	D3930-1	2	8	0
	D3931-1	2	7	0
	MS21042L3	8	1,322	0
	MS24694-S50	8	296	0
	MS35207-262	4	73	0
	NAS1149C0332R	8	7,139	0

Part Specifications

QA Closed: _____ Date: _____

WORK ORDER NON-CONFORMANCE / UPDATE



Work Order update only

Work Order: _____		DISPOSITION		AGAINST DEPARTMENT/PROCESS					
Part No. _____		Rework ☐		Skid-tube ☐	Cross tube ☐	Water Jet ☐	Engineering ☐		
NCR No. _____		Scrap ☐		Machining ☐	Small Fab ☐	Prod. Eng. Coord. ☐	Quality ☐		
		Use-as-is ☐		Thermoforming ☐	Finishing ☐	Rec/Store/Packaging ☐	Other ☐		
		Suspected Unapproved ☐		Large Fab ☐	Composite ☐	Supplier ☐			
Date :		Step #:		QTY Effective :				MRB (QSI042) Approval	
Description Work Order Deviation				Disposition				Completed By	
								Lead hand / Supervisor Approval Verification	
Root Cause				FAULT CATEGORY					
Environment ☐	No Re-verification ☐	Pressure/Forced ☐	Temperature/Cure ☐						
Design ☐	Operator ☐	Bending ☐	Set-up ☐						
Doc/Data ☐	Offset/Setup ☐	Centre Not Concentric ☐	BOM/Route ☐						
Equip/Tooling ☐	Supplier ☐	Cracks ☐	Broken/Damage/Defect ☐						
Handling/Pre ☐	Training ☐	Crimp/Kink/Ripple/Wave ☐	Inspection Incomplete/Unqualified ☐						
Material ☐	Use for Testing ☐	Cuffs ☐	Contamination ☐						
Internal Transport ☐	Poor Information ☐	Crushing ☐	Countersink ☐						
Tribal Knowledge ☐	Rushing ☐	Heat Treat ☐	Cut Too Short ☐						
LOA ☐	Product Improvement ☐	Wave/Twist in Tube ☐	Instructions Incomplete/Unclear ☐						
Substation ☐	Process Improvement ☐	Marks/Chatter ☐	Drill Holes ☐						
Past Expiry Date ☐	Manufacturing Process ☐								
Misidentified ☐	Past Due ☐								
		OTHER :							

2-PART
AEROSPACE

Container No: S080480

Part: D206-781-043

Job No: 178112

Serial No/ Batch: S080480

Revision:
Inspector:
Exp Date:
Instructions:

CANADA: 1 613 532-5200
TEL: 1 613 948-6100
Email: sales@deridac.com
www.deridacorp.com

Date: 06/12/10


Dart Aerospace Ltd.
 1210 Aberdeen Street
 Hiram, OH 44130
 CANADA
 TEL.: 1 613 832-5200
 Email: sales@dartcan.com
www.dartaerospace.com

Specifications could not be found.

Plex 5/28/18 7:26 AM Dart.lajeunesse.marie

WORK ORDER NON-CONFORMANCE / UPDATE

21 Closed:

Date:

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐		
Date: _____	Step #: _____	QTY Effective : _____		MRB (QSI042) Approval
Description Work Order Deviation		Disposition		Completed By
				Lead hand / Supervisor Approval Verification
				QC / QA Coordinator Approval
Root Cause Environment ☐ Design ☐ Doc/Data ☐ Equip/Tooling ☐ Handling/Pre ☐ Material ☐ Internal Transport ☐ Tribal Knowledge ☐ LOA ☐ Substation ☐ past Expiry Date ☐ Misidentified ☐ No Re-verification ☐ Operator ☐ Offset/Setup ☐ Supplier ☐ Training ☐ Use for Testing ☐ Poor Information ☐ Rushing ☐ Product Improvement ☐ Process Improvement ☐ Manufacturing Process ☐ Past Due ☐		FAULT CATEGORY Pressure/Forced ☐ Bending ☐ Centre Not Concentric ☐ Cracks ☐ Crimp/Kink/Ripple/Wave ☐ Cuffs ☐ Crushing ☐ Heat Treat ☐ Wave/Twist in Tube ☐ Marks/Chatter ☐ Temperature/Cure ☐ Set-up ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Inspection Incomplete/Unqualified ☐ Contamination ☐ Countersink ☐ Cut Too Short ☐ Instructions Incomplete/Unclear ☐ Drill Holes ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set ☐ Mislabeled ☐ Fit/Function ☐ Misaligned/off center ☐ Positioned Wrong ☐ Outside Dimensions ☐ Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Drawing ☐ Finish ☐ Misread ☐ Turning Sequence ☐		
OTHER : _____				



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Container View (Active) - Master Unit Containers

Master Unit No	Container No	Part No	Part Name	From Container	Current Location	Quantity
003471	S075190	D3800-1-100-300	Hook And Loop Strip (1" Soft) - 30" long	S075189	ST417	2
003471	S075271	D3800-3-100-300	Hook And Loop Strip (1" Hard) -30"	S038478	ST417	2
003471	S080453	D3879-3	Baggage Protector - Wall	s076585	ST540A	1
003471	S080474	D3930-1	Clip	s075308	ST058	2
003471	S080455	D3931-1	Angle	s075325	ST058	2
003471	S075099	MS24694-S50	Screw	S066937	ST284	8
003471	S075100	MS35207-262	Screw	s027735	ST271	4
003471	S075098	NAS1149C0332R	Washer	s049837	ST266	8

Note: Ad hoc query view of Part.dbo.Container where Container.Active = 1.

Plex 6/12/18 2:38 PM dart.quirion.sonia